



QTY	REF	DESCRIPTION	PART NUMBER	MATERIAL SPEC, ETC	DWG NUMBER
1		TOP, INTERMEDIATE & BOTTOM PANELS VARY ACCORDING TO DOOR NUMBER			
2		AVAILABLE PLAIN OR COMPLETE WITH HARDWARE			
3		HORIZONTAL TRACK 254mm(10") RADIUS-O/S	30111-04A0000		
4		HORIZONTAL TRACK 254mm(10") RADIUS-N/S	30111-05A0000		W 220
5		VERTICAL TRACK-OFFSIDE	3011031-02000		
6		VERTICAL TRACK-NEARSIDE	3011031-02000		
7		SIDE SEAL	30116-ECODF09		
8					
9					
10		U" BOLT-CABLE ANCHOR	30170-1300000		
11		NAME PLATE	3010000000010		
12		BOTTOM U" CHANNEL (ALUMINIUM)	3011801-00000		W 212
13		BOTTOM SEAL	3011676-000UK		W 172
14		MOUNTING ANGLE 57mm x 63mm	30161-0000000		
15		PULL DOWN STRAP STANDARD LENGTH (19")	30123-0000015		
16		RIVET-SEMI-TUBULAR(1/4" x 1-3/16")	30110-1002-04		
17		GRAB HANDLE E'-COATED	3011715-00000		
18		70 TYPE LOCK ASSEMBLY E'-COATED	30170-300-000		W 222
19		CABLE-3175mm(125")	3011-1A000000		
20		LATCH PLATE	3012804-00000		W 83
21		RIVET-SEMI-TUBULAR(1/4" x 1")	30110-1002-03		
22		RIVET-SEMI-TUBULAR(1/4" x 1-1/8")	30110-1002-11		
23		BOTTOM ROLLER BRACKET	3011370-10000		
24		BOTTOM ROLLER COVER	3011021-1-000		
25		KEP NUT M6	30110-1022-03		
26		TRACK ROLLER(STEEL)	3012996-00000		SW 27
27		TRACK ROLLER(NYLON)	3013228-00000		SW 77
28		RIVET-SEMI-TUBULAR(1/4" x 1-13/32")	30110-1002-10		
29		ROLLER HINGE E'-COATED	3011207-1-030		
30		CENTER HINGE E'-COATED	30115-1-00000		
31		ROLLER CLAMP E'-COATED	3011208-1-000		
32		SPACER WASHER-ROLLER SHAFT	30106-0000000		
33		TOP SEAL(DUAL DUROMETER)	30126-W010000		W 01
34		TOP CLOSURE SLIDE E'-COATED	3011726-00000		
35		TOP CLOSURE BASE E'-COATED	3011264-00000		
36		TOP CLOSURE NUT	30110-1063-01		
37		TOP CLOSURE BOLT	30110-1005-09		
38		TRACK STOP BUMPER	30183-0000000		
39		BOLT 1/4" x 2-1/2"	30110-1010-03		
40		WHIZ NUT 5/16"	30110-1063-01		
41		BALANCER ASSEMBLY	30193-0000020		
42		PENNY WASHER	30110-1009-08		
43		5 x 38 SPLIT PIN	30133-0000000		W 262
44		KNURL PIN FOR JOINING DETACHABLE PANELS	3011036-00000		
45		CORNER PLATE N/SIDE	3011037-00000		W 32
46		CORNER PLATE O/SIDE	3011037-00000		
47		77 TYPE LOCK ASSEMBLY E'-COATED	30177-0000000		
48		LOCK HANDLE KEEPER	3012766-00001		
49		BALANCER MOUNTING BRACKET O/S	3012523-00000		
50		BALANCER MOUNTING BRACKET N/S	3012524-00000		
51		BALANCER MOUNTING BRACKET CENTRE	3012525-00000		
52		BALANCER MOUNTING BRACKET TORQUE	3012526-00000		
53		MALE HALF HINGE	30112-1-00000		W 61
54		FEMALE CENTRE HALF HINGE	30114-1-00000		W 60
55		FEMALE HALF HINGE (WITH STUDS)	30113-1-00030		W 59
56		HORIZONTAL TRACK 203mm(8") RADIUS-O/S	30111-02A0000		W 220
57		HORIZONTAL TRACK 203mm(8") RADIUS-N/S	30111-03A0000		

17	KH	6.11.02	METRIC STUDS, PART NUMBERS AMENDED
16	KH	4.8.00	DRAWING AMENDED FOR DXF FORMAT
15	AS	1.8.00	ITEMS 6, 7 & 15 AMENDED
14	AS	22.10.98	REDC 535 'B' PLAN PLATES AMENDED & NUTS FOR U-BOLT ADDED.
13	KH	18.9.97	ITEM 9 REMOVED FROM PARTS LIST
12	KH	10.9.97	ITEM 37 PART No AMENDED
11	KH	2.4.97	ITEMS 45, 46 & 11 PART Nos CHANGED
10	KH	19.12.96	ITEM 37 PART No CHANGED
9	KH	11.3.96	ITEM 36 PART No CHANGED
8	PM	10.03.95	N.D.C. 343 PART No CHANGE
7	KH	10.1.95	ITEM 37 PART No. AMENDED
6	KH	7.12.93	N.D.C. 233 DATUM POSITION CHANGED
5	KH	31.3.93	N.D.C. 121 DIM 44.0 WAS 35.0
4	KH	22.2.93	N.D.C. 103 DRAWING REVISED
3	KH	11.1.93	N.D.C. 082 PART No.s AMENDED
2	KH	30.11.92	EXPLODED VIEW AMENDED
1	KH	13.11.92	FIRST ISSUE

IF IN DOUBT ASK! DO NOT SCALE

THE TOLERANCE ON DIMENSIONS FOR WHICH NO LIMITS ARE GIVEN SHALL BE AS SHOWN BELOW

NOMINAL SIZE	TOLERANCE
0 - 6	±0.2
6 - 30	±0.3
30 - 120	±0.5
120 - 400	±0.7
400 - 1000	±1.0
FABRICATED	±1.0

DRY FREIGHT EXPLODED VIEW WITH 70 & 77 TYPE LOCKS

Scale: NTS

Sheet: W 250

J Industries